

Fractal

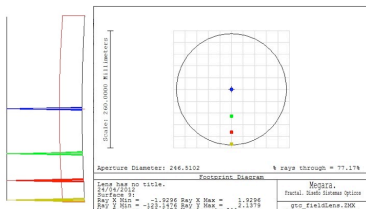
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MEGARA (Multi-Espectrógrafo en GTC de Al Resolución para Astronomía) is the future optical Integral-Field Unit (IFU) and Multi-Object Spectrograph (MOS) for GTC. The Fiber Units are placed at one Folded Cassegrain focus and feed the spectrograph located on a Nasmyth-type platform. This paper summarizes the status of the design of the MEGARA Folded Cassegrain Subsystems after the PDR (held on March 2012), as well as the prototyping that has been carried out during this phase. The MEGARA Fiber Unit has two IFUs: a Large Compact Bundle covering $12.5^{\circ} \times 11.3^{\circ}$ on sky (100 microns fiber-core), and a

Small Compact Bundle, 8.5" x 6.7" (70 microns fiber-core), plus a Fiber MOS positioner, able to place up to 100 mini-bundles 7 fibers each (100 microns fiber-core) in MOS configuration within a 3.5" x 3.5" FOV. A field lens provides a telecentric focal plane where the fibers are located. Microlens arrays couple the telescope beam to the collimator focal ratio at the entrance of the fibers (providing the f/17 to f/3 focal ratio reduction to enter into the fibers). Finally, the fibers, organized in bundles, end in the pseudo-slit plate, which will be placed at the entrance focal plane of the MEGARA spectrographs.

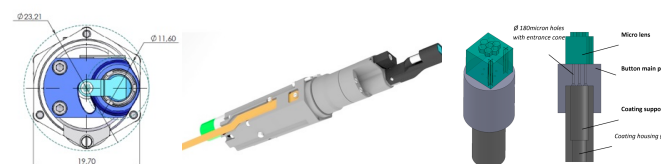
The LCB is composed by 567 fibers of 100 μm core displayed on a square area of about 12.5 arcsec x 11.3 arcsec near the optical axis of the instrument plus 8 positioner robots (orange hexagons in the figure) located in the outer edge of the instrument FOV used for measuring the sky background simultaneously with the observations with the LCB.

The lack of telecentricity of the GTC focal station is corrected using a field lens. The opto-mechanical axes of all the fiber bundles will be parallel among them. The field curvature is below 0.1 arcsec in the whole FOV.



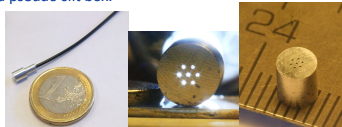
Currently, the total fiber link is estimated in 32 meters. The figure (on the right) shows the way to be covered by the fibers from the Folded Cassegrain focal plane to the spectrograph entrance.

The Fiber MOS allows placing all 100 seven-fiber minibundles (8 of them for LCB sky subtraction) anywhere in the 3.5×3.5 arcmin² FOV. Each fiber minibundle patrols a circular area of diameter $\varnothing 23.21$ mm thanks to the two rotations provided by the positioner robot.



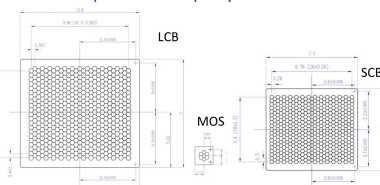
Two prototypes have been manufactured during the preliminary design: the Fiber bundle prototype and the Fiber MOS positioner prototype. In both prototypes the fiber link is 40 m to simulate the most pessimistic estimated length at GTC (between Folded Cassegrain focus and the Spectrograph location).

The Fiber Bundle prototype includes a minibundle of 7 fibers. This prototype ends on one side (the Folded Cassegrain Focal Station end) by a standalone positioner button (without the positioner) over which the microlens array shall be mounted and, on the other side (the spectrograph position), by a replica of a pseudo slit box.



This prototype will be used to carry out several optical tests, as FDR measurements, in order to check the real optical behaviour of the entire fiber system (fibers and microlenses). These tests will be performed at LICA laboratory at the Complutense University (LICA-UCM). We have also proposed to integrate this prototype at GTC in order to repeat these measurements on the GTC when F/C rotator will be installed.

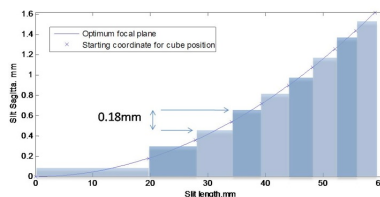
The 2D refractive microions array shall couple the science light at the telescope focal plane into the fibers, defining the FOV to be introduced in the fiber and adapting F# from f/17 to f/3 to minimize FRD. The microions designs have been done looking for a compromise to optimize (a) the flux recovered from point sources with each MEGARA MOS mini-bundle, (b) the fraction of light lost when reimaging the pupil on the fiber core, (c) the need of fully imaging the fiber core in order to preserve the quality of the relative-flux calibration from fibre-to-fibre and (d)



The microlens will be arranged in different arrays for each mode (LCB, SCB and MOS) that shall follow a hexagonal geometry to maximize the area to be cover. The figure shows the microlens array design for the three different bundles.

The fibers are placed in front of each spectrograph at the pseudo-slit position, where the focal plane is smoothly curved with a ROC of 1075mm and a size of 119mm.

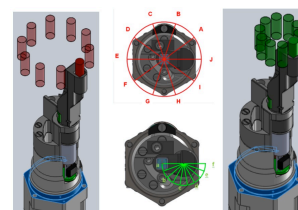
As the polishing of the fiber mounted in a curved surface is not advisable, the pseudo-slit frame shall be split in several flat frames, called boxes, arranged to follow the curvature of the pseudo-slit (as shown in the figure below).



In LCB case, the 623 fibers tube should have an octopus distribution and must be divided in dedicated tube benches to arrive to each box in the LCB pseudo-slit. A similar solution is proposed for the SCB. In MOS case, the fiber minibundles shall be organized in multiples of 7.

The requested gap between fibers (2 pixels separation at the detector) is reached buffering them side by side.

The Fiber MOS positioner prototype includes a complete Fiber MOS Positioner and the 7-fiber minibundle attached to the positioner. The positioner was designed and manufactured at AVS and then was sent to SEDI, where the fiber minibundle was integrated.



Geometrical tests have been carried out to determine the behavior of both rotations (R1 and R2).



All requirements (radius, flatness, parallelism, eccentricity, tilt and positioning accuracy) have been fulfilled. Therefore, we can conclude that the positioner prototype achieves the requirements providing high repeatability and high positioning accuracy.



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